

# TECHNICAL DATA SHEET ENCOR® 2793

Acrylic Emulsion

### **PRODUCT APPLICATION DETAILS**

ENCOR® 2793 is a functionalized pure acrylics binder dedicated to multi-substrate primer and renovation paints. It is formulated without alkylphenolethoxylates and is formaldehyde releaser free.

ENCOR® 2793 has an excellent adhesion profile on wood, concrete, ceramic, plastics and many other substrates. It is outstanding for stain and tannin blocking. It even prevents the knots of the wood, such as pine, from bleeding and blistering.

ENCOR® 2793 is easy to formulate. This allows a broad range of application, such as multi-substrate primer, wall paints, wood lacquers, stain and tannin blocking primer or two coats renovation paints.

### **SALES SPECIFICATIONS**

	CHARACTERISTICS	METHODS
Solid content (105°C)	42 - 44 %	ISO 3251
рН	8.5 - 9.5	ISO 976
Viscosity (Brookfield RVT , 20rpm) (23°C)	1000 max mPa.s	ISO 2555

### **OTHER CHARACTERISTICS<sup>1</sup>**

	CHARACTERISTICS	METHODS
Stabilizing system	A / NI	
Minimum film formation temperature	15 °C	ISO 2115
Density	1.04 g/ml	ISO 2811
Average particle size	100 nm	ISO 13321

'The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

### MARKETS

**Coatings & Inks** • Architectural Coating

- Exterior Wall
- Interior Wall
- Primers
- Stains - Trim

### **PERFORMANCE BENEFITS**

- Outstanding stain-blocking (tannins, nicotine, household stains, humidity stains...)
- Excellent multi-substrates adhesion (wood, concrete, ceramic, plastics, copper, etc.)
- Effective as knot blocking / sealing primer or two coat systems
- Easy to formulate with conventional wateborne additives
- Good stain resistance / easy to clean and water resistance



## **ENCOR® 2793**

### FORMULATION GUIDELINES

### **COALESCENT**

For an optimum stain-blocking performance, it is recommended to avoid additives that are too hydrophilic. Coalescents with low water solubility like Dowanol® DPnB <sup>(1)</sup> and Dowanol® PnB <sup>(1)</sup> and Texanol <sup>(2)</sup> are recommended (4-5% on the dry content of the binder).

**FILLERS** 

ENCOR<sup>®</sup> 2793 will inherently block the stains and tannins with conventional fillers, such as Durcal 5 <sup>(2)</sup>. In order to optimise the property we recommend Minex S4 and Minex S6 <sup>(3)</sup>.

#### RHEOLOGY

For an optimum performance, the rheology of the coatings can be adjusted using associative thickeners such as HEUR thickeners: Coapur 2025 <sup>(4)</sup> and Coapur 830W <sup>(4)</sup>.

Notes: <sup>(1)</sup> Dow, <sup>(2)</sup> Eastman, <sup>(2)</sup> OMYA, <sup>(3)</sup> Sibelco, <sup>(4)</sup> Coatex

### **PRODUCT SAFETY**

Please refer to the corresponding Safety Data Sheet.

### **STORAGE AND HANDLING**

ENCOR® 2793 should be stored indoors in the original, unopened and undamaged container, in a dry place at storage temperatures between 5°C and 30°C. Exposure to direct sunlight should be avoided. The product is protected to prevent any microbial deterioration during normal conditions of storage but care should be taken to avoid accidental contamination during subsequent handling and processing. In the above mentioned storage conditions the shelf life of the resin will be from the shipping date.

Shelf Life Durability (Months): 6

ARKEMA

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